

(12) United States Patent

Cooper et al.

(54) MOLTEN METAL TRANSFER VESSEL AND METHOD OF CONSTRUCTION

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See application file for complete search history.

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ABSTRACT

The invention relates to systems for transferring molten metal from one structure to another. Aspects of the invention include a transfer chamber constructed inside of or next to a vessel used to retain molten metal. The transfer chamber is in fluid communication with the vessel so molten metal from the vessel can enter the transfer chamber. A powered device, which may be inside of the transfer chamber, moves molten metal upward and out of the transfer chamber and preferably into a structure outside of the vessel, such as another vessel or a launder.

22 Claims, 11 Drawing Sheets

